

Selective Transfer of Charged Species Along Charged Walls

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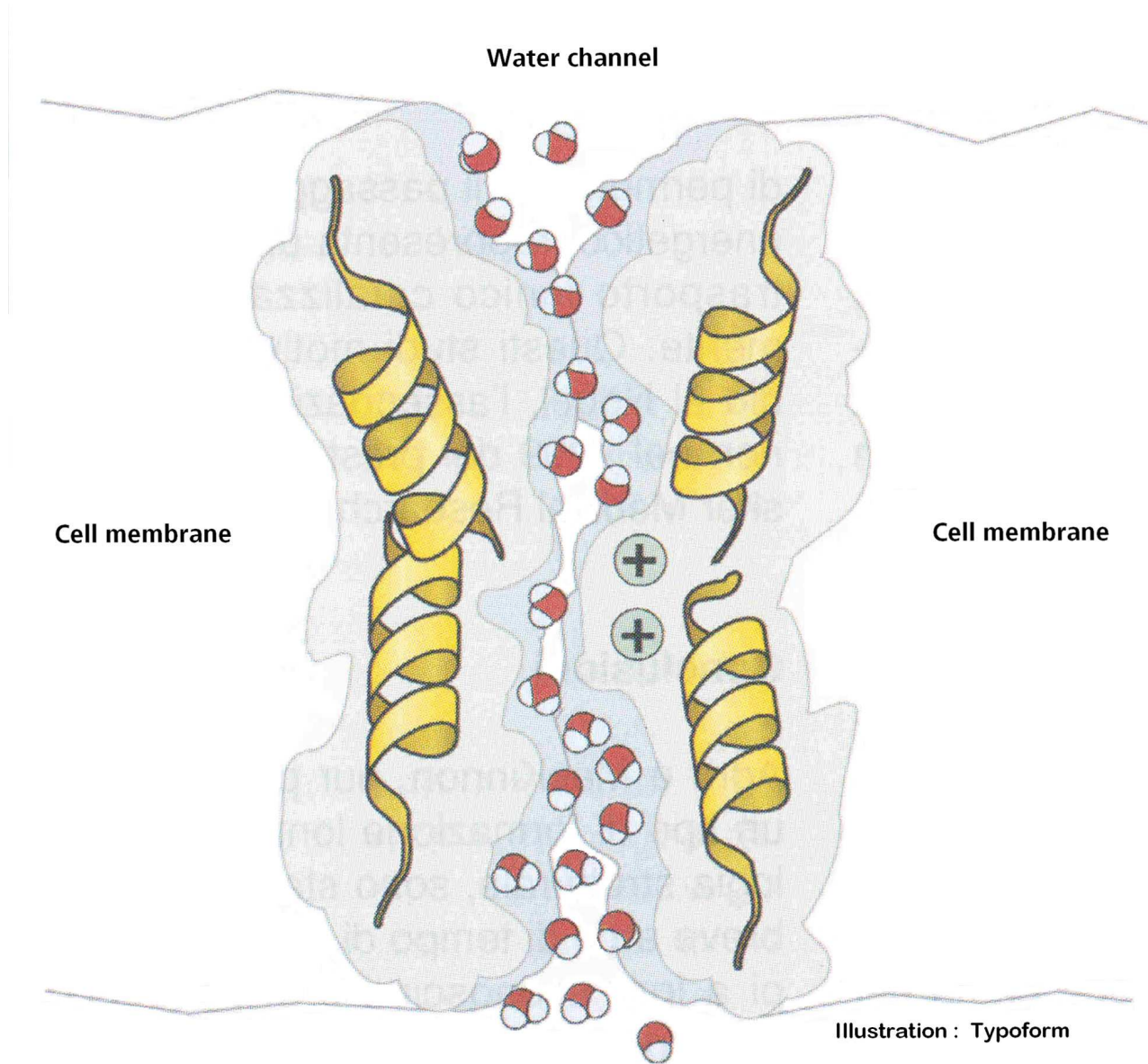


Fig. 1 - Ion Selective Channel.

The knowledge that was generated in the development work done with **electrowinning of titanium at temperatures lower than 900°C**; confirmed that the chloride system is very **complex** under that temperature.

The first main problem of the medium and low temperature titanium electrolysis is the **multivalence of titanium ions**, that is, the **simultaneous presence of divalent and trivalent** ions in the electrolyte: that is represented by the lines on the left side of the diagram of Fig. 2.

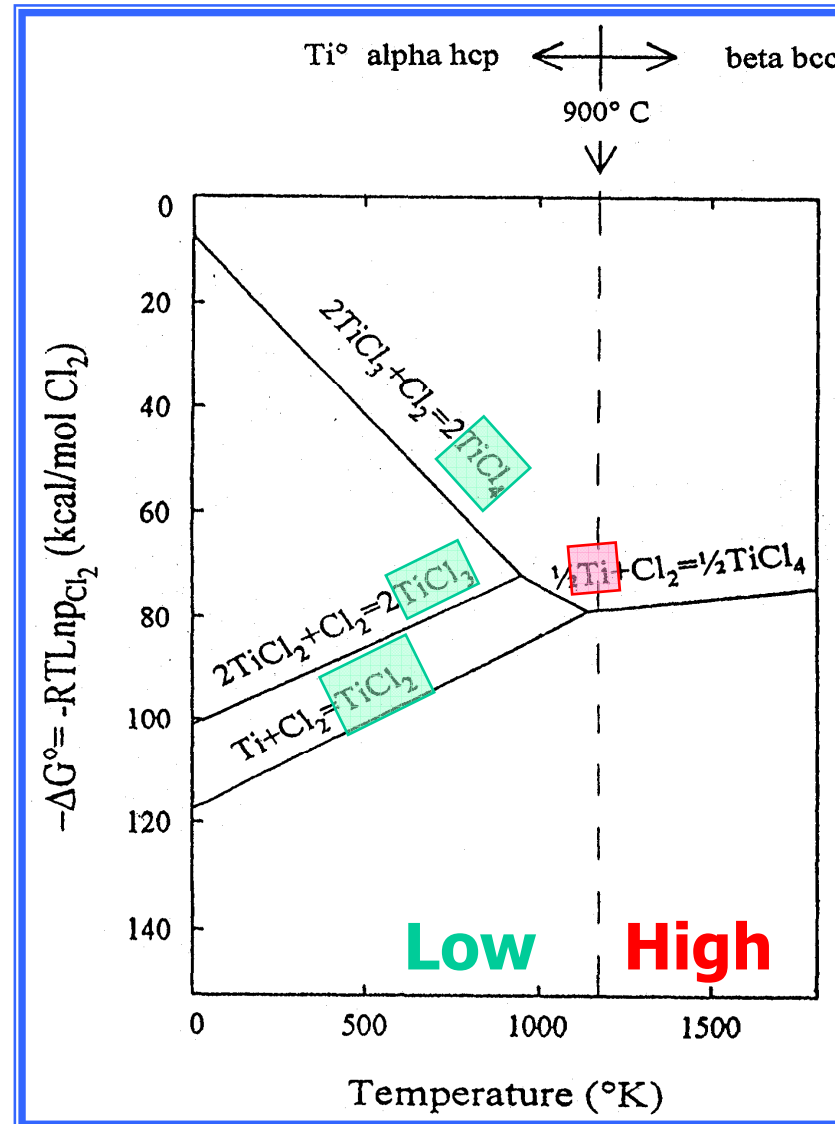


Fig. 2 – Standard free energies of formation of titanium chlorides.

This condition requires that a **separation between anolyte and catholyte** be inserted into the cell in order to avoid the **alternating** oxidation and reduction of titanium ions.

The main difficulty for fulfilling that **requirement** is that, at the same time, we have to **permit to chlorine ions to transfer from the catholyte**, where they enter with TiCl_4 feed, **to the anolyte**, where they are evolved as chlorine gas from the anode. **Oxides diaphragms** were short-lived because of Ti^{++} **attack** and oxygen ions being released into the electrolyte.

The operation of **intermediate metal electrodes** satisfies the above requirements for a separation **selective for titanium ions**.

Fig. 3 depicts a **GTT intermediate electrode/anode assembly** which is composed of the central graphite anodes with, at **each side**, an intermediate electrode (called TEB).

The TEB **maintains the separation** between anolyte and catholyte, by using the "**distal panel**" **deposition-dissolution mechanism**.

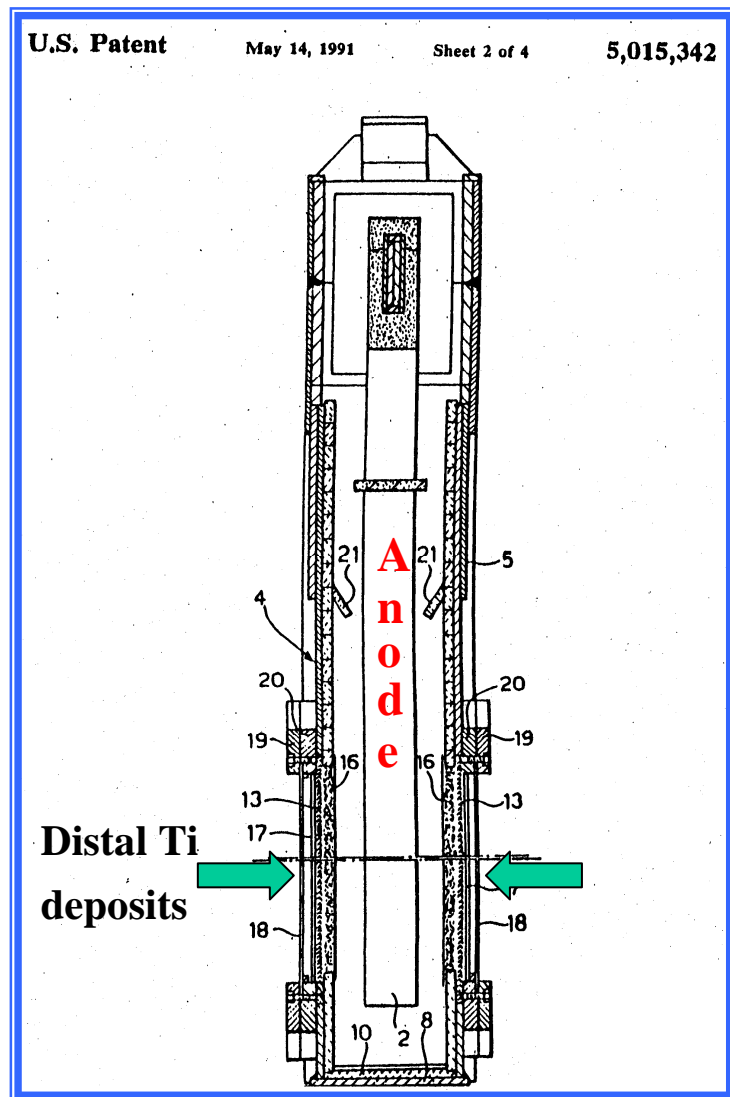


Fig. 3 – GTT Intermediate Electrode and Anode assembly.

Fig. 4 is illustrated the **inner structure** of the GTT intermediate electrode, with the network of iron **wires of decreasing gage** set to **support the titanium deposition of nanometric whiskers** which constitute what we call the **“Distal Panel”**.

The distal titanium panel is **grown on the catholyte side**, that is, **on the back side** of the GTT intermediate electrode with respect to the **anodes**.

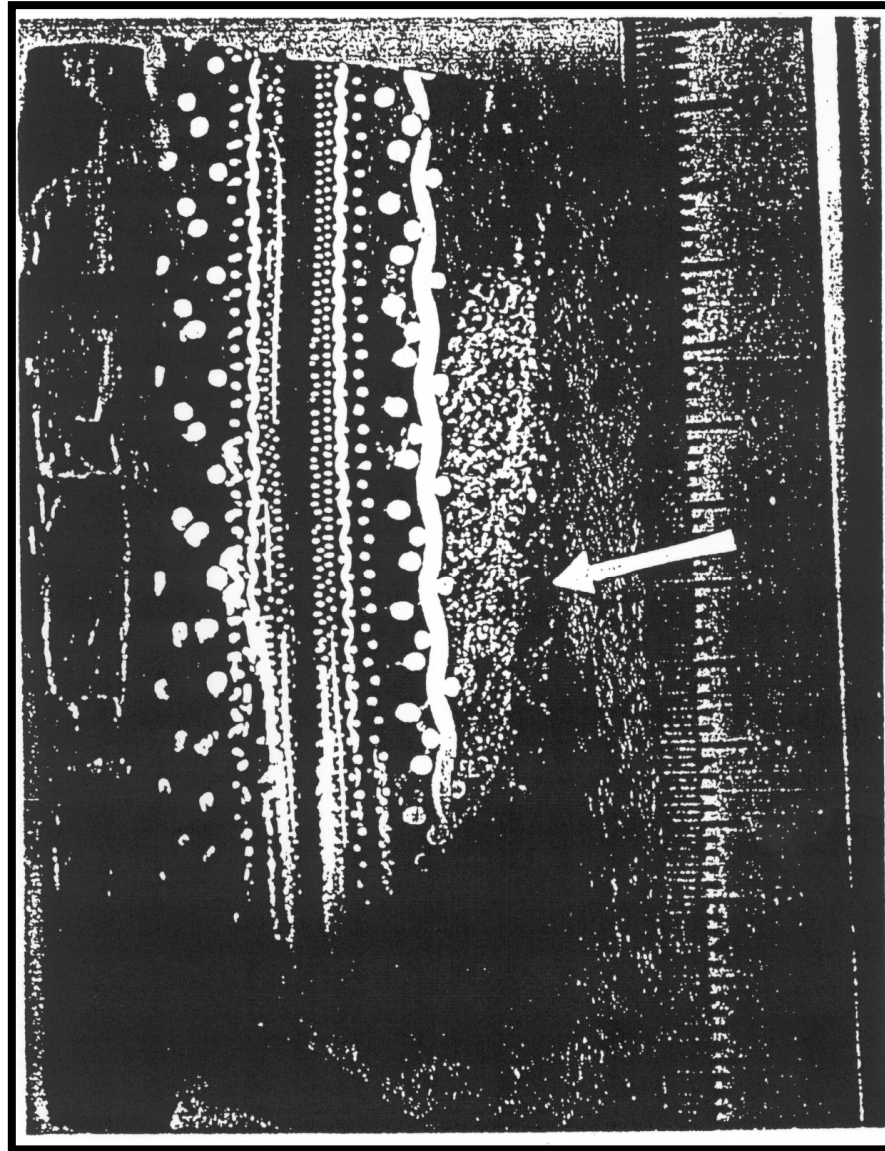


Fig. 4 – Vertical cross section of a working GTT intermediate electrode with the titanium panel (arrow) and the supporting structure.

Fig. 5 shows the **magnification** of the TEB electrode wire net supporting the **nanoporous distal titanium panel**.

The fine titanium structure, **cathodically** connected, that **allows the transit of chlorine anions while blocking the passage of Ti^{++} complexes**.

When I **saw the description** of the system for which the **Nobel Prize** was awarded, Fig. 1, I **immediately thought** of our **Titanium Distal Deposition** mechanism.



Fig. 5 – Nanoporous structure of the titanium distal panel that permits the passage of chlorine ions while restraining titanium species movement.

This regime is maintained for externally applied approx **5 Volt** between **anodes** and **titanium** working cathodes, and approx **4-5 Volt** between **anodes** and **GTT intermediate electrode**.

Fig. 6 depicts a diagram of the **voltage gradient**, from anodes to cathodes, **through the GTT intermediate electrode**; the family of dotted lines from the distal side of the GTT electrode to the front of the cathode depicts the window of voltages for **preventing titanium ions from diffusing towards the anodes**, while the lower line indicate the maximum voltage before sodium reduction starts on the distal side.

A : MONOPOLAR MODE : $Ti^{++} + 2e^- \leftarrow Ti^0$
B : BIPOLAR MODE : $Ti^0 \longrightarrow Ti^{++} + 2e^-$

GTT The dotted lines of Fig. 6 represent the **potential existing at different locations within the body of the titanium Distal Panel** for the various **voltages applied** to the GTT **intermediate** electrode, at the various **current densities** coming from the **working titanium cathodes**.

On the **Frontal** side of the electrode, the **incipient** formation of Na^0 is **maintained** at all times at the decomposition potential of NaCl , since there is **no TiCl_2 in the anolyte**. On the back of the electrode, distal side, depending on the **porosity** and on the **thickness** of titanium Distal Panel, we have a **Window of voltages**.

At the decomposition potential of TiCl_2 when the panel has **large porosity** and **small thickness**, and thus the electrode operates as a **monopolar** electrode, that is, in parallel with the main working cathodes.

With the panel conditions of **little porosity** and **large thickness**, the electrode operates as a **bipolar** electrode.

The **Self-Regulating mechanism** of the GTT intermediate electrode spans from the conditions of **monopolar** behavior, when Ti^{++} is **cathodically reduced** and titanium is **deposited** on the **distal side** to make the panel less porous and **thicker**.

During **bipolar** behavior when the titanium of the panel is **anodically dissolved** the **porosity** of the panel is **increased**.

In conclusion, with the externally applied voltage of approximately 4-5 Volt, the intermediate electrode is **self adjusting** its electrochemical characteristics in order to follow the requirements of **current density** of the working titanium cathodes. This why we called it “active panel”. The **Chlorine Ions current flux fills the open section of the pores** in the titanium panel, and the **titanium ion complex are not allowed** to diffuse into it.

The interaction between a Charged Wall, Titanium on the Distal panel, with the ions in solutions is the basis of the functioning of the GTT intermediate electrode, which allows the passage of the Big single charged negative Cl^- but blocks the passage of the Small double charged positive Ti^{++} which tightly binds a large complex. Also this is a practical utilization of the Chemlà effect.

The **experimental results** produced by GTT pilot plants MX3 (1985-1992) shown in Fig. 7, **confirmed the selective transfer mechanism.**

In particular, the solidified **anolyte** that was removed from the anode/intermediate electrode assembly (TEB) working at regime conditions was always found to be **colorless**, in the presence of titanium metal crystals inside the assembly, without the slightest amount of Ti^{2+} or Ti^{3+} which would have given a green or purple color to the anolyte.

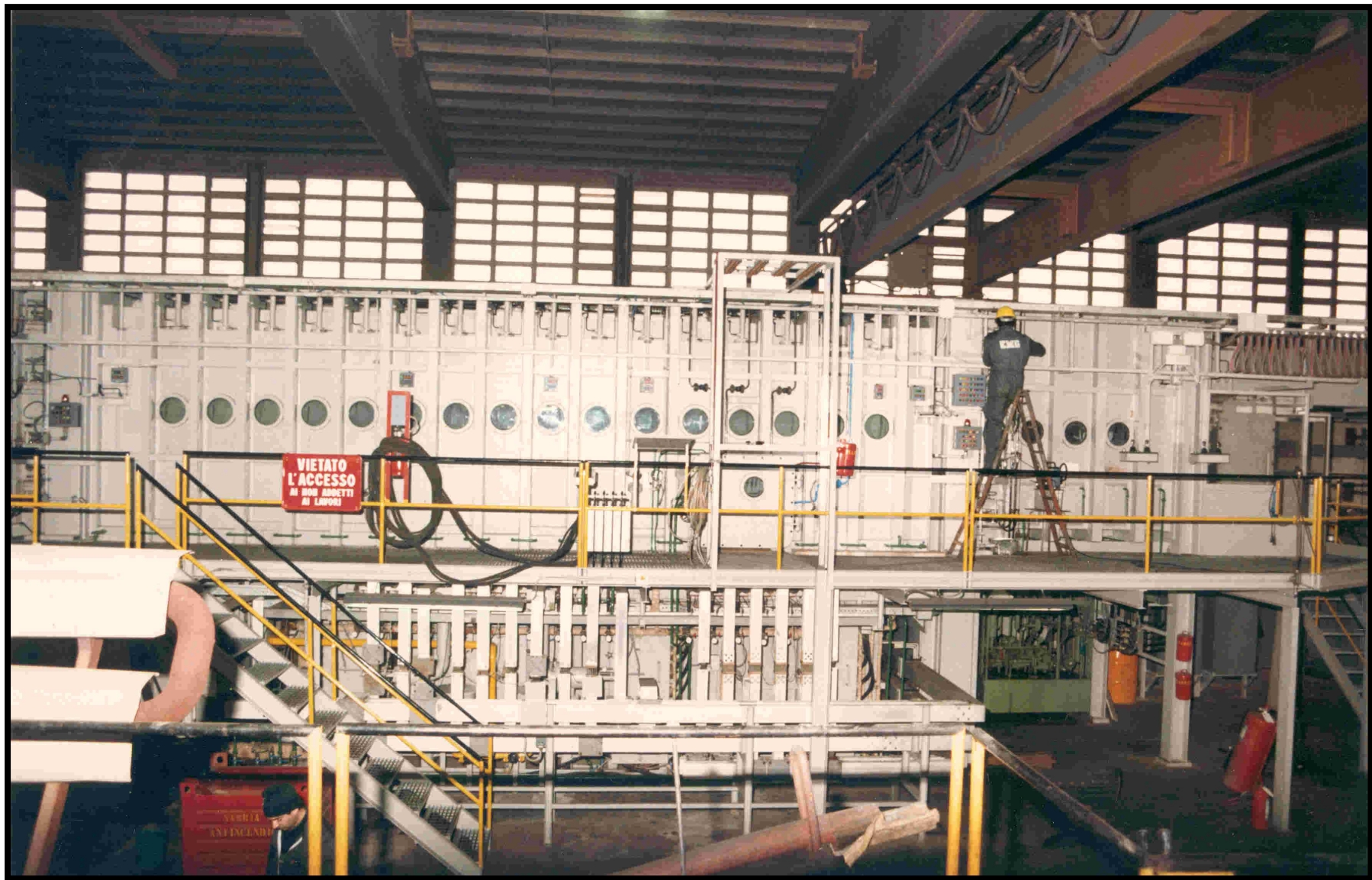


Fig. 7 – Side view of the GTT pilot plant.

CONCLUSION

During the past century very much beautiful powerful **electrochemical technology** has been **produced**, but so much of it is not known and has **not been studied**.

This is a further **proof** of the urgent **need** to **Brake the Barrier between Specialty Fields**

for **theoretical analysis** and **fundamental formalism to be developed**, to be raised up to the level of the industrial **technological progress**.

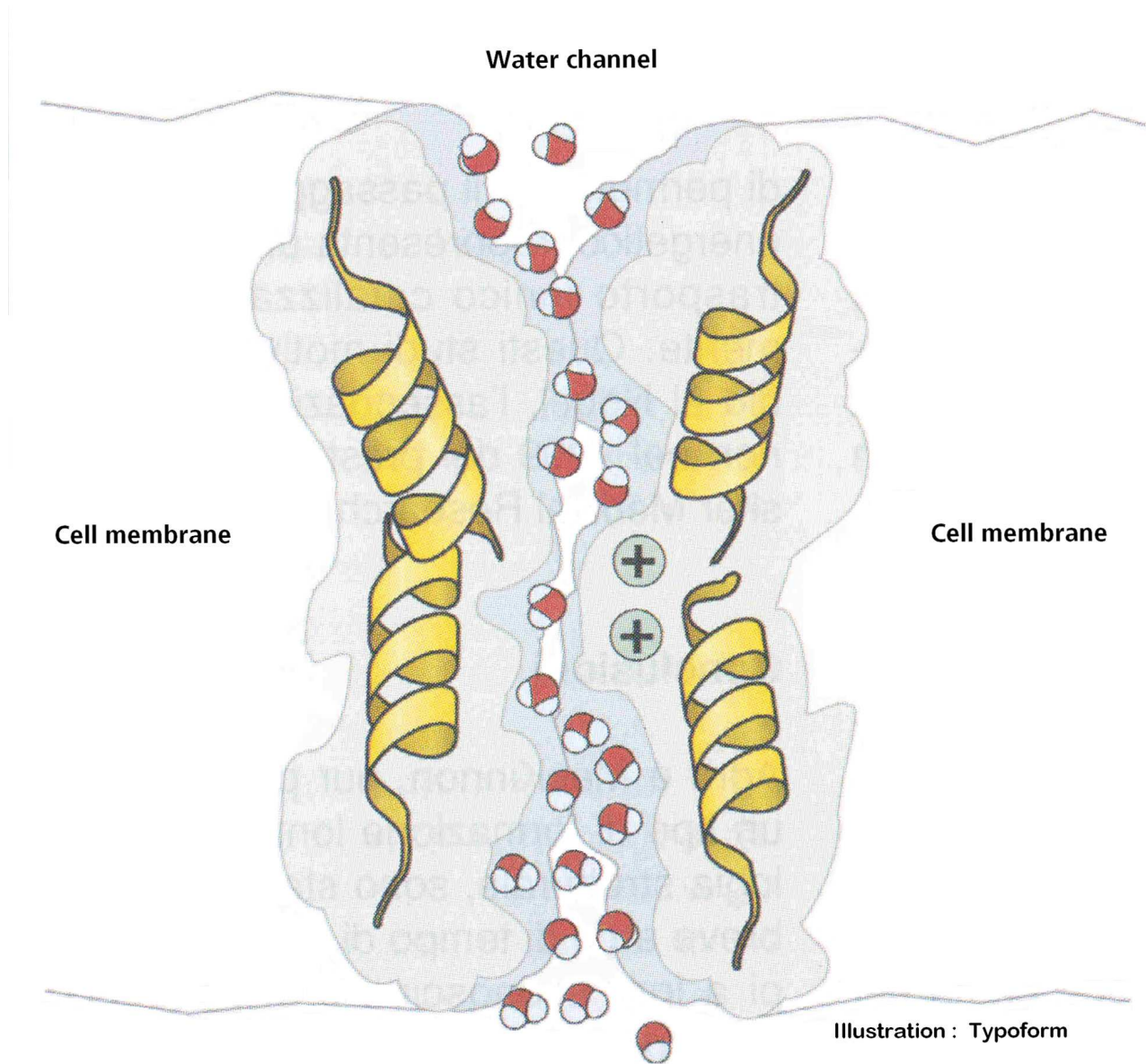


Fig. 1 - Ion Selective Channel.